

Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **Helasteel Oy**
Kelohongantie 6, 62100 Lapua, Finland

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural steelwork construction components and products for use in buildings and civil engineering works.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 10090-1:2009/A1:2011 Execution of steel structures and aluminium structures – part 1

Requirements for conformity assessment of structural components

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/HEQ10097987
Original Approval: 17 May 2015
Current Certificate: 22 April 2021
Expiry Date: 16 May 2024
LRV B.V. Notified Body Number 2814

Roy van de Schoor as Technical Manager on behalf of Lloyd's Register Verification B.V.

Certificate of Conformity of Factory Production Control No.:
2814/CPR/HEQ 10097987 Schedule 01

Manufacturer: **Helasteel Oy**
Kelohongantie 6, 62100 Lapua, Finland

Manufacturing Location and Products	Standard, Grade and Size
Kelohongantie 6, 62100 Lapua, Finland	Structural carbon and stainless steels EN 1090-2:2018 EXC3

Structural welded steel components and kits.

Parent Material Groups:	1.1, 1.2, 1.3, 1.4, 2.1, 8.1, 10.1
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Welding and allied processes (ISO/TR 15608)	121, 131, 135, 136, 138, 141, 783
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Welding Coordinator (s) Jouni Ylinen	Qualifications: FI IWS 02433, level C
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CE marking method: 3a

Schedule Issue: 01

Date of Schedule Issue: 22 April 2021

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