



Lloyd's  
Register

# CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL

This certificate is issued to:

Manufacturer:

**Helasteel Oy**

Kelohongantie 6, 62100 Lapua, Finland

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural steelwork construction components and products for use in buildings and civil engineering works.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009/A1:2011

Execution of steel structures and aluminium structures - Part 1:  
Requirements for conformity assessment of structural components

under system 2+ are applied and that the product fulfils all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

S.A. Sital

on behalf of Lloyd's Register Verification

Current issue date: 17 May 2018  
Original approval date: 17 May 2015  
Expiry date: 16 May 2021  
Certificate number: 10097987  
Approval number(s): 0069396  
LRV Notified Body Number 0038



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# CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL No: 0038/CPR/10097987/SCHEDULE

This certificate is issued to:

Manufacturer:

**Helasteel Oy**

Kelohongantie 6, 62100 Lapua, Finland

Manufacturing Location and Products	Kelohongantie 6, 62100 Lapua, Finland
Standard, Grade and Size	Structural welded steel components and kits. Structural carbon and stainless steels
Parent material groups (ISO/TR 15608)	EN 1090-2:2008 EXC3 1.1, 1.2, 1.3, 1.4, 2.1, 8.1, 10.1
Welding and allied processes (ISO 4063)	121, 131, 135, 136, 138, 141, 783
Responsible welding co-ordinator(s) Qualification CE marking method	Mikko Rantakangas IWS diploma no. IWS FI-00972, Level C 3a

S.A. Sital

on behalf of Lloyd's Register Verification

Schedule Issue: 02  
Current issue date: 17 May 2018  
LRV Notified Body Number 0038